

## Life cycle assessment of biodiesel from soybean, jatropha and microalgae in China conditions

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### ABSTRACT

Increasing demand for transport fuels has driven China to attach great importance to biodiesel development. To evaluate the environmental impacts caused by producing and driving with biodiesel made from soybean, jatropha, and microalgae under China conditions, the LCA methodology is used and the assessment results are compared with fossil diesel. The solar energy and CO<sub>2</sub> uptake in biomass agriculture and reduction of dependency on fossil fuels lead to a better performance on abiotic depletion potential (ADP), global warming potential (GWP), and ozone depletion potential (ODP) in the life cycle of biodiesel compared to fossil diesel. Except for ADP, GWP and ODP, producing and driving with biodiesel does not offer benefits in the other environmental impact categories including eutrophication, acidification, photochemical oxidation, and toxicity. Jatropha and microalgae are more competitive biodiesel feedstock compared to soybean in terms of all impacts. By using global normalization references and weighting method based on ecotaxes, the LCA single score for the assessed 10 mid-point impact categories of soybean, jatropha, and microalgae based biodiesel is 54, 37.2 and 3.67 times of that of fossil diesel, respectively. Improvement of biomass agriculture management, development of biodiesel production technologies, bettering energy structure and promoting energy efficiency in China are the key measures to lower environmental impacts in the life cycle of biodiesel in the future. Various sensitivity analyses have also been applied, which show that, choice of allocation method, transport distance, uncertainty in jatropha and microalgae yield and oil content, and recycling rate of harvest water of microalgae have significant influence on the life cycle environmental performance of biodiesel.

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## 1. Introduction

In China, in 2009, the national crude oil consumption reached 388 million tons and imported crude oil provided 51.29% of consumption [1]. An increasing demand for transport fuels has not only led to an increase in the price of crude oil but also an increased risk for depletion of fossil resources [2]. Besides, conventional crude oil derived fuels have since long been pointed out as contributors to environmental impacts such as global warming [3]. The development of biofuels as transport fuel has the potential to reduce both greenhouse gas (GHG) emissions and the reliance on fossil fuels [4]. Biodiesel as the most potential biofuel to substitute fossil diesel as a transport fuel has received great attention in China. According to the *Medium and Long-term Development Plan for Renewable Energy* issued by the National Development and Reform Commission on August 31, 2007, the amount of biodiesel usage in China will amount to 0.2 million tons in 2010 and 2.0 million tons in 2020 [5].

Typical raw materials of biodiesel are edible oils like soybean oil, rapeseed oil, sunflower oil, and palm oil. In China the biggest biodiesel producers adopt rapeseed and soybean oil as raw material [6]. To avoid conflict in demand between food and energy, wild energy plants and microalgae have been researched recently to yield oils for biodiesel production [7,8]. To identify the sustainability of diesel produced by biomass feedstock to substitute fossil resource derived diesel as a transport fuel, extensive analyses for environmental performances of biodiesel have been emerged [9–14]. The research by Bernesson et al. [10] shows that, for small plants and by physical allocation, the global warming potential is 40.3 g CO<sub>2</sub>-equiv./MJ rape methyl ester produced, the acidification potential 236 mg SO<sub>2</sub>-equiv./MJ fuel, the eutrophication potential 39.1 mg PO<sub>3</sub><sup>4-</sup>-equiv./MJ fuel, the photochemical oxidant creation potential 3.29 mg C<sub>2</sub>H<sub>4</sub>-equiv./MJ fuel and the energy requirement 295 kJ/MJ fuel. Harding et al. [11] uses the life cycle assessment (LCA) to compare inorganic and biological catalysis for the production of biodiesel from rapeseed oil by transesterification, and the LCA shows that the enzymatic production route is environmentally more favourable, in which improvements are seen in all impact categories. Lardon et al. [12] provides an analysis of the potential environmental impacts of biodiesel production from microalgae, and the outcome confirms the potential of microalgae as an energy source but highlights the imperative necessity of decreasing the energy and fertilizer consumption.

Contrary to that oil is the world's dominant fuel [15], the total proved coal reserve in China is 114,500 million tons [16] and contributes about 70% to the primary energy production and total energy consumed [17]. The energy input and pollutant emission balance for biodiesel production in China would be quite different to the cases of economically developed countries with improved energy structure and higher energy efficiency.

Previous LCA studies of biodiesel in China focus on fossil energy consumption and greenhouse gas emissions [18–23]. However, the environmental impacts generated in the life cycle of biodiesel do not only include fossil energy resource depletion and global warming. Other impact categories should also be taken into account to evaluate the sustainability of biodiesel comprehensively. This study carries out a life cycle assessment on biodiesel made from soybean oil, jatropha oil, and microalgal oil in China conditions to evaluate the environmental performance of producing and using biodiesel

as transport fuel compared with fossil diesel with a more complete set of impacts.

## 2. Methodology

### 2.1. Objective of the LCA

The main objective of the LCA in this study is to quantify and compare the environmental impacts by producing and driving with biodiesel derived from soybean oil, jatropha oil, and microalgal oil in China conditions, with a view to their potential use as alternative transport fuel of fossil diesel. Additional objective is to identify the most important environmental loads and effective parameters in these biodiesel life cycle systems, helping to suggest measures for improvement.

### 2.2. Functional unit

In LCA, the functional unit (FU) provides a reference to which the inputs and outputs are related. According to that biodiesel has similar combustion characteristics with conventional fossil diesel, the functional unit for the LCA in this study is 1 MJ of energy from bio- and fossil diesel “well-to-wheel”. This justifies a direct comparison of fuels based on their calorific value.

### 2.3. System boundary

Fig. 1 shows the life cycle system of biodiesel including all relevant processes causing resources use and pollutants emission: production of chemicals and process energy, agriculture of biomass feedstock, production of biodiesel, biomass and biodiesel transport sections, and final vehicle operations.

The soybean and jatropha agriculture process is built from the study by Ou [21]. Industrial-scale facilities for biodiesel production from microalgae have not been built yet. The microalgae cultivation process is built from a nearly complete design for a large production system to produce biodiesel from algae by Regan [24] and Benemann [25]. However, to provide a more realistic approach in the management of jatropha agriculture, a modification is made: jatropha contains a variety of bioactive substances which have well insecticidal effect, and in the study of Ou [21], the agrochemical input is not considered. However, from the literature [26], it appears that application of agrochemicals to jatropha is still needed to resist stem rot and insect damage of shootmoth and Chinese Cricket. Annually, fungicides and pesticides are assumed to be applied in jatropha agriculture.

The conversion of soybean, jatropha and microalgal oil to diesel consists of steps of vegetable oil extraction, feedstock pretreatment, transesterification, methanol recycling, and crude methyl ester purification. Oil is extracted from cleaned rapeseed, jatropha seeds and microalgae. Crude vegetable oil is pretreated with processes of deacidification, degumming and drying to remove residual free fatty acids, phospholipids and water. Biodiesel is produced through transesterification of refined vegetable oil and methanol in the conditions of catalysis, heating and pressurizing. Excessive methanol is recycled. Crude methyl ester is treated by washing, fractionation, and drying to obtain biodiesel end product.

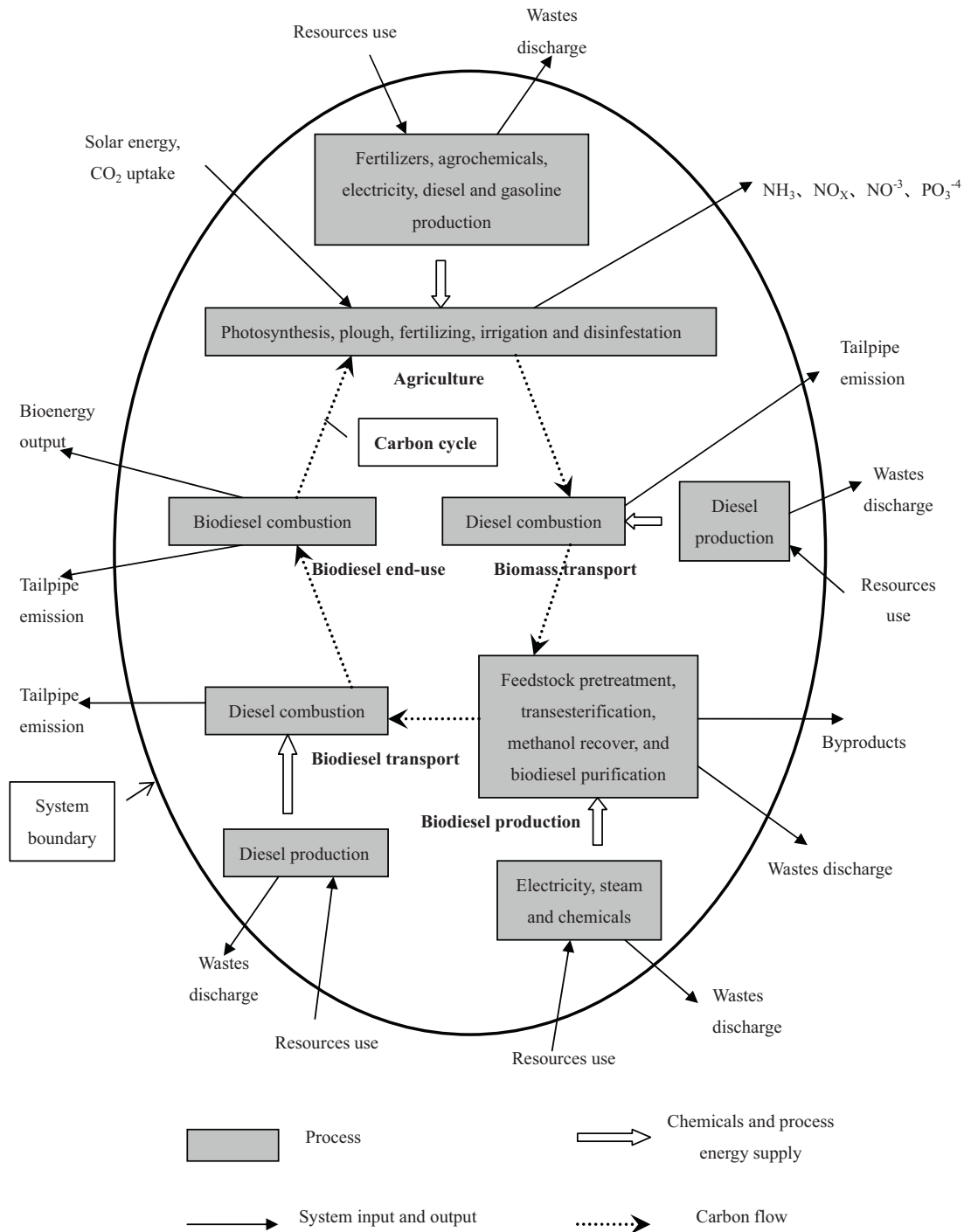


Fig. 1. Life cycle system of biodiesel.

The transport of feedstock and product is by road using lorry with various loading capacities. The end-use stage of biodiesel fuel life cycle is fuel combustion via vehicle operation.

2.4. Life cycle inventory: data sources and software support

Data are mainly derived from recent studies on relevant processes included in biodiesel life cycle system. Gabi 4.3 program [27] is used to calculate the base data. All the inputs, product outputs, and emissions in the life cycle of different feedstock based biodiesel are summarized in Table 1.

Background data include inputs and outputs in processes for the production of accessory materials and process energies, such as production of steam, electricity, fertilizers, diesel, pesticides, and methanol. Background data are normally incorporated in international databases, but sometimes the conditions of the processes (e.g. energy structure, energy efficiency etc.) are different. In these cases, we compiled data from studies on the background processes under China conditions as follows: electricity [37], gasoline and diesel [38], nutrients [39–41], agrochemicals [42], and methanol [43]. The background data for steam production in China can be found in Gabi database.

**Table 1**  
Inputs, outputs, and emissions in the life cycle system of soybean, jatropha, and microalga based biodiesel.

Stages	Inputs/outputs	Soybean oil based	Jatropha oil based	Microalgal oil based
Agriculture	Inputs			
	N (kg)	48.89	19.4	5.56
	P <sub>2</sub> O <sub>5</sub> (kg)	18.33	5.4	1.29
	K <sub>2</sub> O (kg)	15	3.6	
	CO <sub>2</sub> (kg)			1.68
	Iron sulphate (kg)			0.0091
	Flocculant (kg)			2.427
	Diesel (kg)	52	3.33	0.1
	Gasoline (kg)	4.25	0.27	
	Electricity (kWh)	26.35	1.69	199.73
	Pesticide (dimethoate) (kg)	0.11	0.07	
	Pesticides (phoxim) (kg)	0.1	0.06	
	Herbicide (glyphosate) (kg)	1.51		
	Fungicide (thiram)	0.25		
	Fungicide (carbendazim)	0.25	0.36	
	Output			
	NH <sub>3</sub> (to atmosphere) (kg)	8.9	3.53	0.027
	NO <sub>3</sub> <sup>1-</sup> (to freshwater) (kg)	30.312	12.028	
	NO <sub>3</sub> <sup>1-</sup> (to seawater) (kg)			13.49
	N <sub>2</sub> O (to atmosphere) (kg)	0.9987	0.305	
	NO <sub>x</sub> (to atmosphere) (kg)	16.064	6.37	
	PO <sub>4</sub> <sup>3-</sup> (to freshwater) (kg)	0.5617	0.165	
	PO <sub>4</sub> <sup>3-</sup> (to seawater) (kg)			0.95
Pesticide emission (to atmosphere) (kg)	0.222	0.049		
Pesticide emission (to freshwater) (kg)	0.0222	0.0049		
Pesticide emission (to agriculture soil) (kg)	0.9546	0.2107		
Salts, unspecified (to ocean) (kg)			0.7728	
Biomass (tons)	1(1.8 tons/ha)	1(5000 tons/ha)	1(30 g/m <sup>-2</sup> d)	
Oil content (%)	17	30	45	
Biomass transport	Transport distance (km)	20	20	20
Vegetable oil extraction	Input			
	Biomass (tons)	5.88	3.33	2.22
	Electricity (kWh)	409.60	231.97	154.65
	Steam (GJ)	5.42	3.07	2.04
	Output			
	Crude vegetable oil (tons)	1	1	1
	Oilcake (tons)	4.88	2.33	1.22
Hexane (to atmosphere) (kg)	10.11	5.73	3.82	
Waste vegetable oil (kg)	5.02	2.84	1.9	
Transesterification	Input			
	Crude vegetable (kg)	1018	1018	1018
	Methanol (kg)	96	96	96
	Steam (GJ)	1.57	1.57	1.57
	Electricity (kWh)	40	40	40
	Output			
	Biodiesel (tons)	1	1	1
	Glycerol (kg)	93.35	93.35	93.35
	Waste methanol (to freshwater) (kg)	0.86	0.86	0.86
	Phosphatides (to freshwater) (kg)	0.20	0.20	0.20
Unsaponifiable matter (kg)	19.40	19.40	19.40	
Biodiesel transport	Transport distance (km)	20	20	20
Biodiesel use	Input			
	Biodiesel (MJ)	1	1	1
	Tailpipe emissions			
	CO (kg)	1.354E-03	1.354E-03	1.354E-03
	PM (kg)	1.29E-05	1.29E-05	1.29E-05
	CH <sub>4</sub> (kg)	2.27E-06	2.27E-06	2.27E-06
	NO <sub>x</sub> (kg)	6.73E-04	6.73E-04	6.73E-04
	N <sub>2</sub> O (kg)	3.41E-06	3.41E-06	3.41E-06
VOC (kg)	4.65E-05	4.65E-05	4.65E-05	

The data for the soybean and jatropha agriculture are mainly from [21]. Data for the microalgae cultivation process are from the report by Regan [24] and Benemann [25]. Microalgal lipid content is 45%, an average value cited from the research of Hu et al. [28] and Chisti [29]. The nitrides, phosphides and pesticides emission factors from the application of fertilizers and pesticides used with rape and jatropha are estimated according to [30–34]. The data for the vegetable oil extraction process are from [35]. The data for the biodiesel production are from [36]. The distances between soybean, jatropha and microalgae cultivation farm and biodiesel production plant as well as between biodiesel plant and the regional storage are both assumed to be 20 km. Carbon dioxide supplementation for microalgae growth is from an adjacent ammonia plant via pipe in pure form. The data for the biodiesel combustion are from Gabi database, which are similar to fossil diesel.

## 2.5. Life cycle inventory: allocation

When biodiesel is produced, oilcake and crude glycerol are co-generated. For multifunctional systems in LCA, allocating the material and energy inputs and environmental emissions between the main- and co-products is a necessary issue. In this study, allocation based on mass of the products—vegetable oil, rapeseed cake, jatropha seed cake, algae residues, biodiesel and crude glycerol, is applied.

## 2.6. Life cycle impact assessment

CML Leiden 2001 is used in this study to assess the potential environmental impacts generated in the life cycle system of biodiesel [44]. The following mid-point impact categories have been assessed:

- Abiotic depletion potential (ADP)
- Global warming potential (GWP)
- Ozone depletion potential (ODP)
- Photochemical oxidation potential (POCP)
- Acidification potential (AP)
- Eutrophication potential (EP)
- Human toxicity potential (HTP)
- Fresh water aquatic ecotoxicity potential (FAETP)
- Marine aquatic ecotoxicity potential (MAETP)
- Terrestrial ecotoxicity potential (TETP)

## 2.7. Interpretation

A contribution analysis is performed to understand the contributions of specific processes and pollutants to the total impact scores per impact category, and to find the reasons of the changes of environmental impacts between fossil diesel and biodiesel. Furthermore, various sensitivity analyses, determining the influence of the variations in assumptions, method choices, and process data on the results, have been applied [45,46].

## 3. Results and discussion

### 3.1. LCA results and interpretation

#### 3.1.1. Comparison of results from the LCA of biodiesel and fossil diesel per impact category

The comparative results from the LCA of soybean, jatropha, and microalgae based biodiesel and fossil diesel per impact category are shown in Fig. 2. Fig. 3 shows the relative contributions of all relevant processes to the LCA environmental impacts within each category. SB, JB, MB represents for soybean, jatropha, and microalgae based biodiesel respectively, and FD represents for fossil diesel.

As can be seen in Fig. 2, the life cycle of biodiesel consume less fossil resources compared to fossil diesel, and less GHG emissions are produced. The life cycle ADP of soybean, jatropha, and microalgae based biodiesel decreases by 70.05%, 82.32%, and 80.94% compared with fossil diesel, respectively, and GWP decreases by 61.67%, 80.35%, and 82.19%, respectively. The primary reason of this significant decrease is the large amount of solar energy and CO<sub>2</sub> uptake in biomass growth. Compared to fossil diesel, producing biodiesel can reduce the use of crude oil, which is the primary source for fossil diesel production. Emissions from crude oil extraction and refining are avoided, causing a significant decrease in impact of ODP in producing biodiesel.

Fig. 2 indicates that, except for GWP, ADP, and ODP, producing and using biobased diesel does not offer advantages over fossil diesel regarding other environmental impacts. Life cycle photo-

chemical oxidation potential of soybean, jatropha, and microalgae based biodiesel increases 143.43%, 101.83% and 92.66% compared to fossil diesel respectively. As can be seen in Fig. 3, given that biodiesel has similar combustion emissions with conventional fossil diesel, the higher level of POCP caused by producing and using biodiesel fuels is mainly due to the hexane emission during vegetable oil extraction, which contributes 24.1%, 29% and 30.4% to the life cycle POCP of soybean, jatropha, and microalgae based biodiesel, respectively.

Eutrophication potential in the life cycle of soybean, jatropha, and microalgae based biodiesel is 3.96, 2.25 and 1.53 times of the life cycle EP of fossil diesel, respectively. Acidification potential in the life cycle of soybean, jatropha, and microalgae based biodiesel is 2.97, 1.92 and 1.37 times of the life cycle AP of fossil diesel, respectively. The higher eutrophication and acidification potential in the life cycle system of biodiesel are mainly caused by the upstream emissions of nitrate and phosphate leaching to ground water, and ammonia and nitric oxide (NO<sub>x</sub>) to air from N and P fertilizer application. Biomass agriculture contributes 68.01%, 45.45% and 34% to the life cycle EP of soybean, jatropha, and microalgae based biodiesel respectively, and 47.33% and 28.07% to AP of soybean and jatropha based biodiesel, respectively. Agriculture is also the main contributor to freshwater aquatic and terrestrial ecotoxicity potential in the life cycle of soybean and jatropha derived biodiesel, due to the use of agrochemicals.

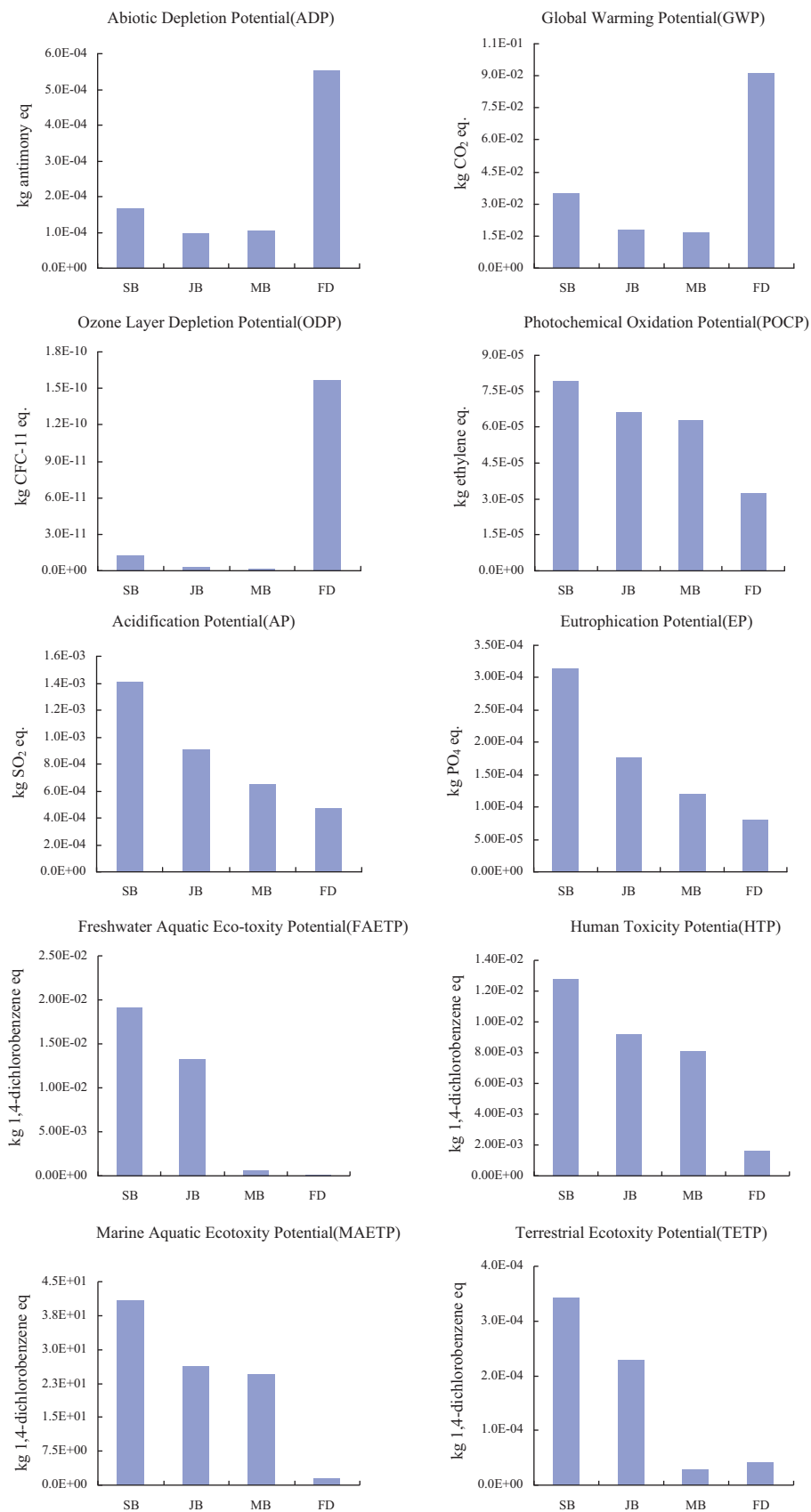
Human toxicity and marine aquatic ecotoxicity potential in the life cycle of soybean, jatropha, and microalgae based biodiesel are largely contributed by processes of chemicals, steam and electricity production. Coal occupies a dominant role in primary energy supply in China. Compared to oil, much more heavy metals and hydrogen fluoride are discharged in the extraction and processing of coal, which cause significant impacts in terms of HTP and MAETP.

It is obvious that jatropha and microalgae are more environmentally competitive when compared to soybean as feedstock of biodiesel in terms of all impacts. The better life cycle environmental performance of jatropha and microalgae based biodiesel is mainly a result of the lower level of agricultural inputs per unit of oil output than soybean. Especially, microalgae based biodiesel shows very low impacts for FAETP and TETP attributed to the absence of toxic agrochemicals in microalgae cultivation. However, about 8% increase of ADP is for microalgae based biodiesel compared to jatropha based biodiesel due to consuming much more electricity in microalgae cultivation.

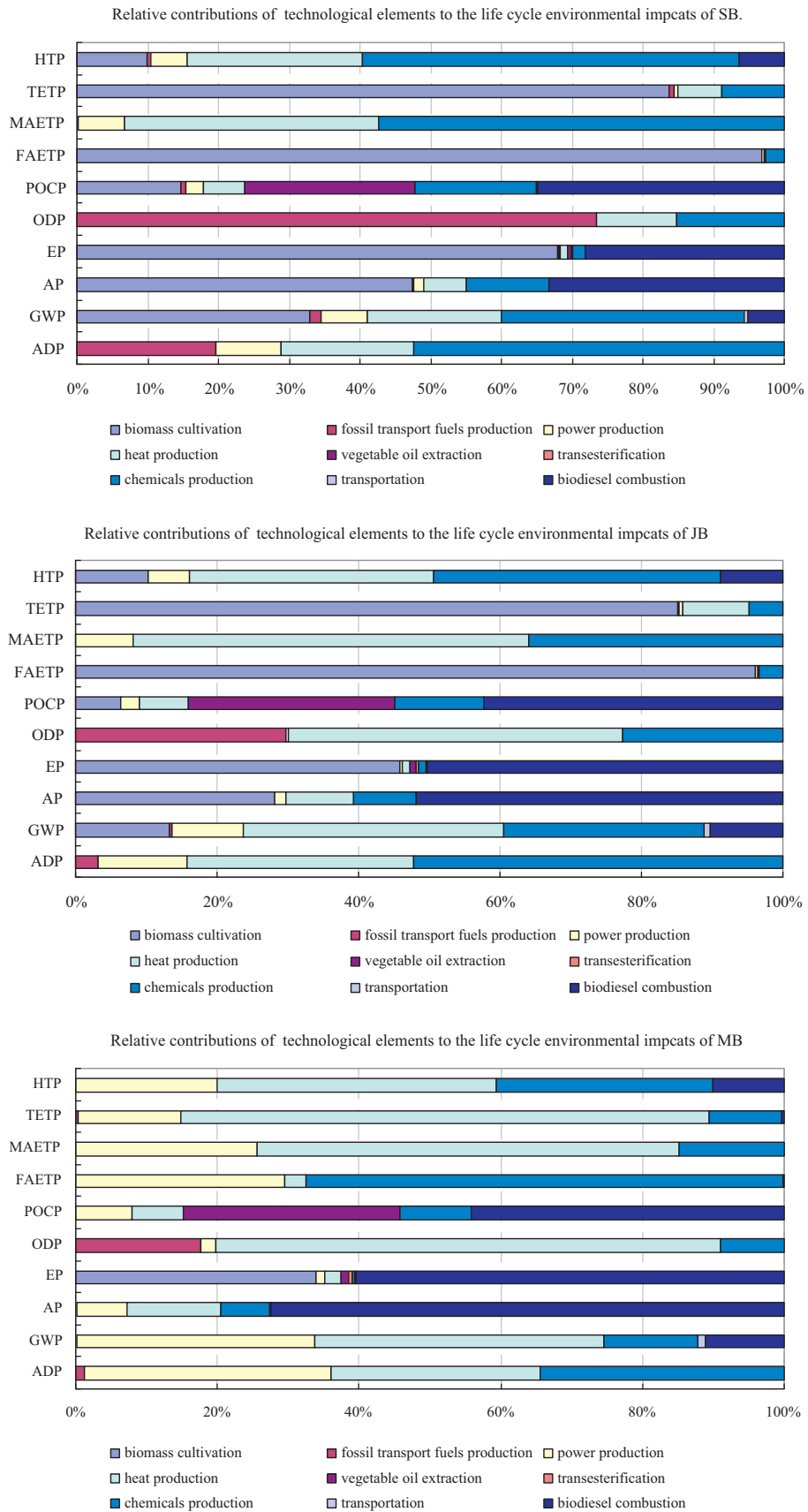
#### 3.1.2. Comparison of LCA single scores of biodiesel and fossil diesel

Decision makers often consider multiple objectives that conflict or trade-off across a set of decision options: one option dominates the others for one objective but is itself dominated for another objective. To identify the most preferable decision option, one relatively weights the importance or value of different objectives and aggregates them into a single composite score [47].

The LCA results of biodiesel for these 10 mid-point impact categories are further combined into a single score using normalization references and weighting factors. Although the biodiesel researched in this study is produced under China conditions, to compare and make options from different biomass feedstock based biodiesel and fossil diesel from a broad and candid perspective, global normalization and weighting factors are used. Normalization factors in this study are calculated according to Sleeswijk et al. [48]. The relative weighting of different impact categories can be decided by panel methods, monetisation methods, distance-to-target methods etc. The presented assessment uses a monetisation approach aiming to express the society's view on which damages or potential impacts are of greatest importance in a monetary measure [49]. Weighting factors based on ecotaxes are implemented according to Finnveden et al. [50]. This final score is expressed as



**Fig. 2.** Comparative results of life cycle environmental impacts of soybean oil based biodiesel (SB), jatropha oil based biodiesel (JB), microalgal oil based biodiesel (MB) and fossil diesel (FD).



**Fig. 3.** Relative contributions of the relevant processes to the total scores within each environmental impact category.

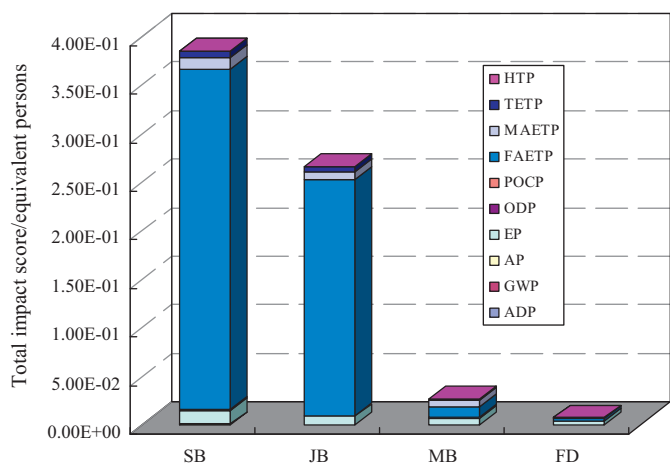


Fig. 4. Comparison of LCA single scores of biodiesel and fossil diesel.

equivalent persons, which can be interpreted as the number of equivalent persons affected during one year per unit of emission [51].

As can be seen in Fig. 4, freshwater aquatic ecotoxicity potential contributes 90.97%, 91.89% and 43.96% to the total environmental impact in the life cycle of soybean, jatropha, and microalgae based biodiesel respectively; LCA single score for these 10 mid-point impact categories of soybean, jatropha, and microalgae based biodiesel is 54, 37.2 and 3.67 times higher than that of fossil diesel respectively.

## 3.2. Sensitivity analysis

### 3.2.1. Allocation method

Oil meals and crude glycerol are coproduced in the vegetable oil extraction and transesterification processes respectively. As stated in ISO 14040-44 series [46,52], whenever more than one allocation method can be applied, a sensitivity analysis is required. In this case, in order to understand the influence of different allocation methods in LCA study, allocation based on energy content is also applied and compared with mass-based partition. The partitioning ratios between main- and co-products outputted in the life cycle system of biodiesel are calculated when applying allocation based on the energy content of the products (Table 2). The comparative LCA results when applying different allocation methods are showed in Table 3. The results indicate that the choice of allocation methods has important influence on the outcomes. Impacts are larger by switching from mass to energy content-based allocation. For example, ADP in the life cycle of soybean, jatropha, and microalgae based biodiesel increases 101.89%, 44.02% and 36.5% respectively when applying energy content-based allocation. The analogous results are also observed in other impact categories.

Table 2

The partitioning ratios between main- and co-products outputted in the life cycle system of biodiesel.

Products	Net caloric value (MJ/kg)	Partitioning ratio
Soybean oil	37 [53]	0.395
Soybean cake	11.59 [54]	0.605
Jatropha oil	37 [53]	0.466
Jatropha seed cake	18.2 [55]	0.534
Algal oil	37 [53]	0.737
Alge residues	10.83 [56]	0.263
Biodiesel	39.5 [53]	0.943
Crude glycerol	25.6 [53]	0.057

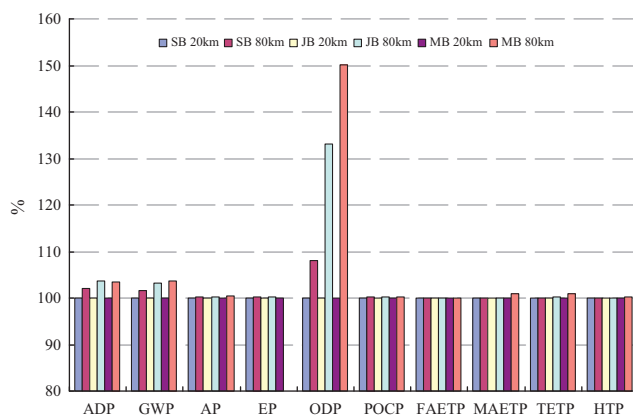


Fig. 5. Comparative LCA results when 20- and 80-km transport distances were assumed.

### 3.2.2. Transport distance

Since the jatropha and microalgae based biodiesel system under study has not been established in practice, and in order to compare the LCA results on an identical level, we have assumed the transport distances of biodiesel and different feedstock to be 20 km. In this section, the sensitivity of transport distance is analyzed to see the influence of the transport section. To compare with, 20- and 80-km transport distances are assumed. The comparative results are shown in Fig. 5.

It can be seen that the increase of transport distance leads to worse environmental performance in most impact categories, especially with regard to the level of ODP, GWP, and ADP. Increasing transport distances leads to higher demand of diesel used in lorries. Obvious consequences of the increasing extraction and use of diesel are CO<sub>2</sub> emissions and fossil resources depletion. In fact, halogenated organic emission in crude oil extraction and refining has great destructiveness to ozone layer, making ODP to be the most sensitive impact category to transport distance change.

### 3.2.3. Growth rate and oil content

Jatropha and microalgae are newly developed feedstock for biodiesel production. Biomass yield and lipid content are two most important uncertain parameters in jatropha and microalgae agriculture, varying with land suitability, tree age, microalgae species, solar radiation, and temperature et al. According to research by Wu [57], investigation by He [58], and study by Chen [59], dry seed yield of jatropha in China ranges between 1500 and 5000 kg/ha, and seed oil content between 25% and 47%. According to Sheehan [60] and Chisti [29], algal growth rate ranges between 5 and 50 g/m<sup>2</sup> d, and lipid content between 15% and 80%.

As shown in Figs. 6 and 7, larger impacts are generated when feedstock is with lower biomass yield and lipid content. The environmental impact is more affected when the biomass growth rate is at a lower level. Life cycle environmental performance of biodiesel is not influenced as lipid content changes when mass based allocation is applied. This is because the difference in the values of main and co-products is not considered. The influence of oil content on the environmental impacts is obvious when energy content based allocation is applied (Fig. 7).

Increasing growth rate and lipid content can reduce the life cycle environmental impacts of biodiesel made from microalgae. However, it is observed that lipid accumulation is likely to occur with nutrient depletion which happens when the growth rate slows [61]. Given that growth rate and lipid content conflict with each other, a trade-off must be made between growth rate and lipid content when choosing the suitable microalgae species for producing biodiesel.



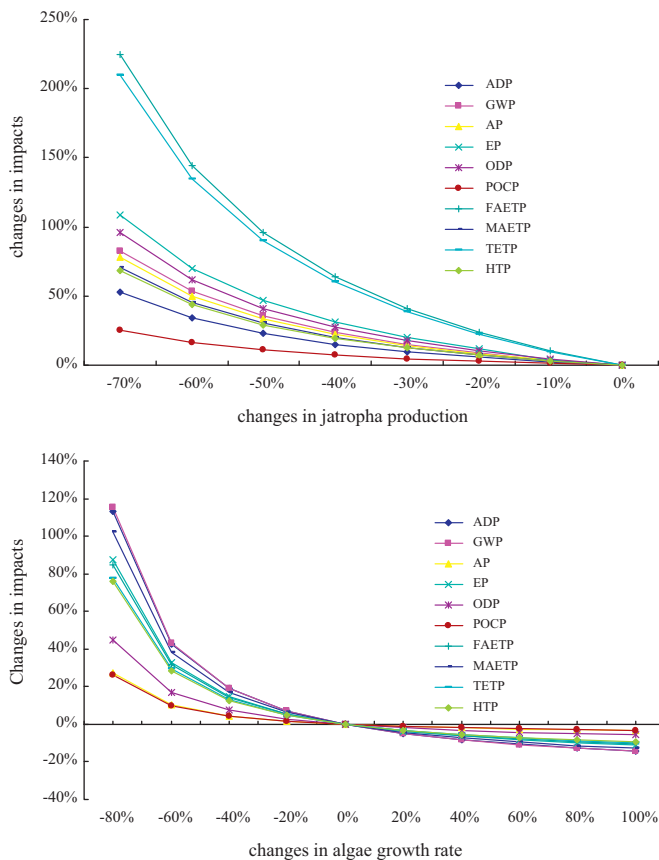
**Table 3**  
Comparative LCA results when applying different allocation methods.

		SB		JB		MB	
		Mass allocation	Energy allocation	Mass allocation	Energy allocation	Mass allocation	Energy allocation
ADP	kg antimony equiv.	1.6627E-04	3.3569E-04	9.8160E-05	1.3067E-04	1.0581E-04	1.4801E-04
GWP	kg CO <sub>2</sub> equiv.	3.4891E-02	7.5718E-02	1.7891E-02	2.5073E-02	1.6216E-02	2.3088E-02
AP	kg SO <sub>2</sub> equiv.	1.4147E-03	2.6821E-03	9.0947E-04	1.1441E-03	6.5177E-04	7.261E-04
EP	kg PO <sub>4</sub> equiv.	3.1410E-04	6.4275E-04	1.7751E-04	2.3396E-04	1.4613E-04	1.8697E-04
ODP	kg CFC-11 equiv.	1.2483E-11	2.9451E-11	3.0068E-12	4.3605E-12	1.9860E-12	2.7586E-12
POCP	kg ethylene equiv.	7.9646E-05	1.437E-04	6.5995E-05	8.5787E-05	6.2964E-05	8.3143E-05
FAETP	kg 1,4-DCB equiv.	1.9096E-02	4.6652E-02	1.3304E-02	2.1747E-02	6.2657E-04	7.9271E-04
MAETP	kg 1,4-DCB equiv.	4.0884E+01	8.5903E+01	2.6287E+01	3.7095E+01	2.2443E+01	3.5599E+01
TETP	kg 1,4-DCB equiv.	3.4095E-04	8.2536E-04	2.2852E-04	3.7021E-04	2.8548E-05	4.0775E-05
HTP	kg 1,4-DCB equiv.	1.2819E-02	2.4854E-02	9.2143E-03	1.234E-02	8.0430E-03	1.069E-02

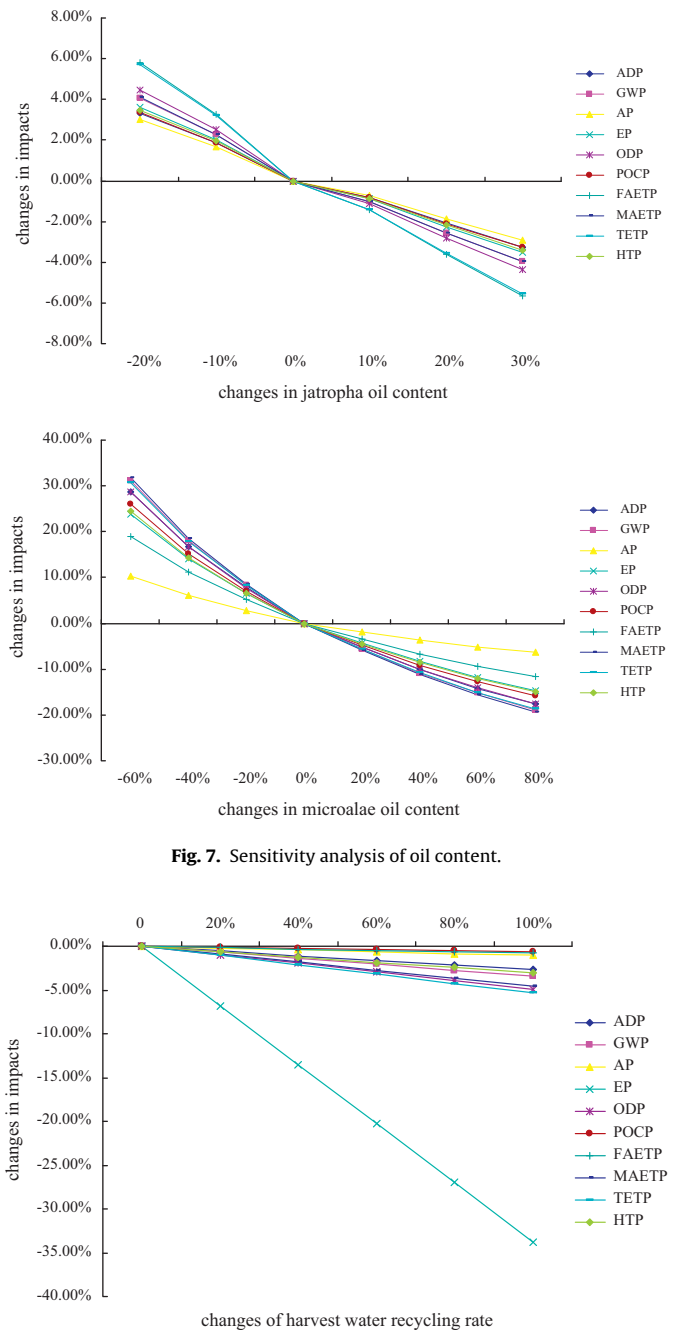
3.2.4. Microalgae cultivation water recycling rate

The nutrient use and emissions from N and P fertilizer application in microalgae cultivation while with different rate the harvest water is recycled are calculated according to the study of Yang [62], as Table 4 shows. Fig. 8 illustrates the life cycle environmental impacts changes of microalgae based biodiesel with different harvest water recycling rate.

The increase of microalgae harvest water recycling rate leads to better environmental performance in all impact categories, especially with regard to EP. Recycling harvest water reduces nutrient use and makes better control of fertilizers fate, which results in the reduction of fossil resources depletion and environmental emissions in nutrient production, and nitrate and phosphate leaching to ground water, and ammonia and NO<sub>x</sub> to air from N and P fertilizer use, which contributes largely to EP.



**Fig. 6.** Sensitivity analysis of growth rate.



**Fig. 7.** Sensitivity analysis of oil content.

**Fig. 8.** Life cycle environmental impacts of microalgae oil based biodiesel while with different rate the harvest water is recycled.

**Table 4**

The nutrient use and emissions from N and P fertilizer application with different harvest water recycling rate.

Nutrient use and emissions	0	20%	40%	60%	80%	100%
N (kg)	5.56	4.9484	4.3368	3.7252	3.1136	2.502
P <sub>2</sub> O <sub>5</sub> (kg)	1.29	1.1481	1.0062	0.8643	0.7224	0.5805
Nitrogen volatilisation (kg)	0.0222	0.0198	0.0173	0.0149	0.0125	0.01
Nitrate (inorganic emissions to sea water) (kg)	13.4900	10.7587	8.0691	5.3794	2.6897	0
Phosphate (inorganic emissions to sea water) (kg)	0.7760	0.6204	0.4653	0.3102	0.1551	0

The data are calculated according to [62]. When the harvest water is 100% recycled, the usage of these nutrients decreases by approximately 55%.

#### 4. Conclusions

In this study, the LCA methodology was used to evaluate the environmental performance of biodiesel produced from soybean, jatropha, and microalgae in China conditions. The assessment results indicate that producing and driving with soybean, jatropha, and microalgae based biodiesel fuel as a replacement of fossil diesel contributes to the reduction of abiotic depletion potential and global warming potential significantly, mainly due to the solar energy and CO<sub>2</sub> uptake from environment by photosynthesis in biomass feedstock agriculture. The reduction of dependency on fossil fuels in biodiesel production leads to a better performance on ozone depletion potential. However, biodiesel as transport fuel performs worse regarding other environmental impacts, including photochemical oxidation, eutrophication, acidification, and human and eco-toxicity. Jatropha and microalgae are more competitive biodiesel feedstock compared to soybean in terms of all impacts due to the lower level of agricultural inputs per unit of oil produced. Sensitivity analyses show that the application of different allocation methods affects the LCA outcomes; increasing transport distance leads to worse performance, especially ozone depletion potential; increasing growth rate and lipid content can reduce the life cycle environmental impacts; recycling of harvest water lowers the environmental impact of microalgae based biodiesel, especially with regard to eutrophication.

The LCA results for these 10 mid-point impact categories of soybean, jatropha, and microalgae based biodiesel and fossil diesel are combined into a single score using global normalization references and weighting method based on ecotaxes. Compared with fossil diesel, the benefits offered by biodiesel derived from soybean oil, jatropha oil, and microalgal oil, in terms of fossil resources use, GHG emissions and destructivity to ozone layer, are offset by worse impacts in other categories, such as eutrophication, acidification, photochemical oxidation, and toxicity aspects. The LCA single score for these 10 mid-point impact categories of soybean, jatropha, and microalgae based biodiesel is 54, 37.2 and 3.67 times of that of fossil diesel, respectively. Careful management of biomass agriculture and biodiesel production, and improvements in energy structure and energy efficiency of China may be pathways to reduce these environmental impacts.

Although the LCA based analysis in this study represents a comprehensive view, it is not complete. The environmental assessment is based on a given set of impact categories. The overall life cycle environmental performance of producing and using biodiesel as transport fuel requires further research, in which several other critical impacts in biofuel LCA studies shall be considered, such as water and land use. Land use change can be accompanied by large amounts of GHG emissions from soils, as the studies of Fargione et al. [63] and Lapola et al. [64] show that GHG emissions from direct and indirect land use change may be much more than the annual greenhouse gas (GHG) reductions that biofuels would provide by displacing fossil fuels.

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