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NO oxidation over Ni-Co perovskite catalysts



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HIGHLIGHTS

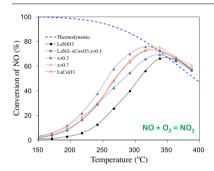
- Co-precipitation method to prepare LaNi_{1-x}Co_xO₃.
- LaNi_{0.7}Co_{0.3}O₃ shows superior catalytic activity to other LaNi_{1-x}Co_xO₃ catalysts.
- Cost-effective and catalytically efficient catalyst for NO oxidation.
- Moderate amount of adsorbed NO and O₂ and moderate adsorption strength both contribute to high reactivity.

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GRAPHICAL ABSTRACT



ABSTRACT

 $LaNi_{1-x}Co_xO_3$ (x = 0, 0.1, 0.3, 0.7, 1.0) perovskite catalysts were prepared by co-precipitation method and investigated in the catalytic oxidation of NO. $LaNi_{0.7}Co_{0.3}O_3$ showed the best catalytic activity among all the samples, confirming the potential of $LaNi_{0.7}Co_{0.3}O_3$ as a cheap and efficient NO oxidation catalyst. The high reactivity of $LaNi_{0.7}Co_{0.3}O_3$ was mainly due to the moderate amount of adsorbed NO and O_2 and their moderate adsorption strength on the surface of the catalyst, as determined by the XRD, H_2 -TPR, NO-TPD, O_2 -TPD and XPS studies.

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1. Introduction

Vehicular engines operating under lean burn conditions are becoming more and more popular because of their higher fuel efficiency and thus lower $\mathrm{CO_2}$ emission than conventional Otto gasoline engines. However, because excess $\mathrm{O_2}$ is used in these vehicles, the traditional three-way catalysts are ineffective for $\mathrm{NO_x}$ treatment. The $\mathrm{NO_x}$ emitted from the exhausts have manyfold devastating effects on the atmosphere and ecosystems (such as ozone layer depletion, photochemical smog and acid rain) and also on human health. Hence, it is a challenge for researchers to remove $\mathrm{NO_x}$ from this oxidizing environment.

Two of the most promising technologies for reducing NO_x under the oxygen-rich environment are ammonia selective catalytic reduction (NH_3 -SCR) and lean NO_x trap (LNT). In the fast NH_3 -SCR process, two main reactions contribute to NO_x conversion by ammonia:

$$2NO + O_2 = 2NO_2 \tag{1}$$

$$2NH_3 + NO + NO_2 = 2N_2 + 3H_2O \tag{2}$$

The $NO:NO_2$ ratio of 1:1 is most effective for NO_x reduction for fast SCR catalysts [1]. In the LNT system, during lean operation conditions (i.e., in an oxidizing gas mixture), the NO is firstly oxidized to NO_2 and subsequently stored in the Ba component, while during fuel-rich conditions (i.e., in a reducing gas mixture), the NO_2 is reduced to N_2 and then released to the atmosphere [2]. In these

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systems, a pre-catalyst for the oxidation of NO is set before adding the reductant to improve the efficiency of reductant. Hence, it is of great significance to develop the NO oxidation catalysts for practical applications.

For NO oxidation, the platinum-based catalysts have been commonly used. Després et al. found that Pt/SiO₂ (2.5 wt.%) could convert about 80% of NO to NO₂ at 300 °C (reaction conditions: 500 ppm NO-10% O_2) [3]. However, the use of Pt is accompanied with its high cost and poor thermal stability under highly oxidizing conditions. Lira et al. observed that PtO_x species could form on the surface of Al₂O₃, thus lowering the activity of NO oxidation [4]. Consequently, there are substantial interests in the development of better performing, low-cost, and more durable NO oxidation catalysts [5,6]. As we all know, perovskite-based catalysts have been found to be the promising substitutes of Pt-based catalysts due to their ease of synthesis, low cost, and high thermal stability [7,8]. The perovskite oxides have a general formula of ABO₃, where A designates a rare-earth or alkaline earth cation and B a transition metal cation. They have drawn particular interests in that their redox catalytic properties can be easily tuned by substituting a small fraction of A or B site with other cations [9]. Among the perovskite oxides, LaCoO₃, LaMnO₃ and their doped modifications have been investigated extensively because of their high activities for NO oxidation. The A site substituted perovskite based on LaCoO₃ or LaMnO₃ can enhance the activity highly compared to un-doped ones. Wen et al. observed the high activities of Ce-doped perovskite catalysts ($La_{1-x}Ce_xCoO_3$) for the oxidation of NO [10]. Kim et al. reported that Sr-doped perovskite (La_{0.9}Sr_{0.1}CoO₃) catalyst revealed a superior NO oxidation activity compared to Ptbased catalysts [11]. Shen et al. found that La_{0.9}Ca_{0.1}MnO₃ perovskite exhibited high activity for NO oxidation and could convert 82% of NO at 300 °C [12]. Yoon et al. studied La_{0.8}Ag_{0.2}MnO₃ with the best activity for NO oxidation among the La_{1-x}Ag_xMnO₃ catalysts [13]. However, for NO oxidation, the B site doped perovskites are rarely reported. Wang et al. reported that the highest conversion of NO could be obtained on LaMn_{0.9}Co_{0.1}O₃ among the Codoped LaMnO₃ catalysts [14].

LaNiO₃ perovskite was mainly used in catalysis of syngas production [15], but seldom employed in NO oxidation. In this work, we investigated the activity of LaNiO₃ for NO oxidation and observed that the efficiency of LaNiO₃ was unsatisfactory comparing to that of LaCoO₃. However, nickel was cheaper than cobalt, making nickel more attractive from the viewpoint of industrial application. Hence, for the purpose of lowering the cost of catalysts and enhancing the catalytic activity of LaNiO₃ concurrently, we prepared Co-doped modified LaNiO₃ (LaNi $_{1-x}$ Co $_x$ O₃) by coprecipitation method and then tested their catalytic activity for NO oxidation. We extensively investigated the effect of Co substitution into the LaNiO₃ on the oxidation of NO to NO₂. The roles of Co in the NO oxidation mechanism over the LaNi $_{1-x}$ Co $_x$ O₃ were examined by XRD, N₂ adsorption, H₂-TPR, NO-TPD, O₂-TPD and XPS studies.

2. Experimental

2.1. Catalysts preparation

The materials used in the synthesis were metal nitrates and all reagents were purchased from Aladdin. The $LaNi_{1-x}Co_xO_3$ (x = 0, 0.1, 0.3, 0.7, 1.0) catalysts were prepared by co-precipitation method according to a previous report [16]. $La(NO_3)_3 \cdot 6H_2O$, $Ni(NO_3)_2 \cdot 6H_2O$ and $Co(NO_3)_2 \cdot 6H_2O$ were used as precursors. Take the $LaNi_{0.9}Co_{0.1}O_3$ sample as an example, to an aqueous solution containing the metal nitrates as the precursors at a molar ratio of 1 $La(NO_3)_3 \cdot 6H_2O$: 0.9 $Ni(NO_3)_2 \cdot 6H_2O$: 0.1 $Co(NO_3)_2 \cdot 6H_2O$, 2 mol/L-

1 mol/L NaOH–Na $_2$ CO $_3$ aqueous solution was added dropwise under magnetic stirring until the pH value reached 10. After that, the resulting suspension was aged for 4 h at room temperature, filtered and washed thoroughly with the deionized water. The obtained precipitate was dried at 120 °C overnight and calcined at 750 °C for 5 h in a muffle furnace, yielding the perovskite catalysts.

2.2. Catalysts characterization

Powder X-ray diffraction (XRD) measurements were performed on a Bruker AXS D8 Focus diffractometer with Cu Kα radiation (40 kV, 40 mA, λ = 1.5406 Å, scanning step = 0.02°) and the diffraction patterns were recorded in the range of $20 < 2\theta < 80^{\circ}$ at the scanning rate of 6° min⁻¹. Nitrogen adsorption at low temperature (-196 °C) was performed on a Micromeritics ASAP 2020M surface area and porosity analyzer. The specific surface area (SSA) was obtained by Brunauer-Emmett-Teller (BET) method. The catalyst redox behaviors were examined by hydrogen temperature programmed reduction (H₂-TPR). Experiments were conducted on a Micromeritics Autochem 2920 instrument. Prior to each run, the sample (0.1 g) was pre-treated in Ar stream at 200 °C for 30 min. After cooling down to 50 °C, 10% H₂/Ar mixture gas of 20 mL/min was introduced and the reactor was heated at a temperature rate of 10 °C/min from room temperature to 900 °C and maintained at this temperature for 20 min. In NO temperature-programmed desorption (NO-TPD) experiment, the catalyst (1 g) was pretreated in N₂ at 400 °C for 1 h followed by cooling down to 50 °C. After purging with N₂ for 30 min, the gas flow was switched to 400 ppm NO with N2 balance. After the adsorption was completed, pure N2 was introduced. The sample was then heated up to 500 °C at a rate of 5 °C/min with pure N₂ (1.3 L/min). The effluent gas was analyzed by the MRU air emission monitoring systems equipped with electrochemical sensors. Oxygen temperature-programmed desorption (O₂-TPD) experiments were performed in a quartz reactor with a TCD as detector. In each analysis, the sample (0.2 g) was pretreated with Ar gas at 200 °C for 1 h. After cooling down to 50 °C, the 5% O₂/Ar mixture gas (20 mL/min) was introduced and the catalyst was purged for 3 h. After the adsorption was completed, pure Ar was charged. The sample was then heated up to 1000 °C at a rate of 15 °C/min. The X-ray photoelectron spectroscopy (XPS) analysis was performed on a VG-Scientific ESCALAB 220iXL spectrometer equipped with a Mg K α X-ray source (hv = 1253.6 eV). The binding energies were corrected by the C 1s peak of carbon at 284.9 eV.

2.3. Catalytic activity test

The NO oxidation activity of perovskite catalysts was examined in a fixed-bed flow reactor. A gas mixture of 400 ppm NO and 6% O_2 in N_2 balance was fed into the reactor system at total flow 1.7 L/min. Prior to each test, the catalyst was pretreated with 6% O_2 in N_2 balance and at 400 °C for 1 h. A physical mixture of a perovskite catalyst (1.0 g, 0.5 mL, 60–80 mesh) and quartz grains (1.0 g, 60–80 mesh) with a particle size of 0.18–0.25 mm was charged into the cylindrical quartz tube reactor (25 mm o.d.), while the GHSV was maintained at 200,000 h $^{-1}$. The reactants and reactive products were analyzed online by the MRU air emission monitoring systems equipped with electrochemical sensors. The conversion of NO oxidation into NO_2 is defined as the percentage of NO feed that has reacted, i.e.:

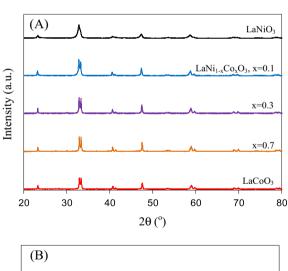
$$X(\%) = \frac{NO_{in} - NO_{out}}{NO_{in}} \times 100$$

3. Results and discussion

3.1. Structural characterization

The structural characteristics of the Co-doped perovskite were firstly examined by XRD measurements. As shown in Fig. 1(A), all samples with the typical perovskite structure were successfully obtained with the co-precipitation method, indicating that the co-precipitation method was efficient for preparing perovskite as previous reports [17]. The peak at $2\theta = 33.3^{\circ}$ belonged to (104) crystal plane of LaCoO₃, as shown in Fig. 1(B). With the decrease of Co content, the peak became less prominent and moved to lower angle. So did the peak at $2\theta = 32.8^{\circ}$ attributed to (110) crystal plane of LaCoO₃. The d-spacing of (110) calculated from the XRD patterns were listed in Table 1. With the increase of x from 0 to 1, the lattice distance of the (110) plane decreased from 2.7299 Å to 2.7205 Å, indicating that the Co³⁺ ion (0.52 Å) was indeed incorporated into the lattice of the perovskite structure and replaced Ni³⁺ ion (0.56 Å) in B site [18]. However, $LaNi_{0.7}Co_{0.3}O_3$ had the largest *d*-spacing, 2.7315 Å. The average crystalline size of LaNi_{1-x}Co_xO₃ gradually increased with the increase of Co content, from 15.9 nm to 64.8 nm, which indicated that the Co-doping could benefit the crystal growth by the method of co-precipitation.

BET results of the catalysts are also shown in Table 1. The specific surface areas (SSA) of $LaNi_{1-x}Co_xO_3$ catalysts were relatively low, about 7–11 m²/g, which was mainly due to the calcination at the high temperature [18]. It is also notable that the substituted samples had a smaller SSA than $LaNiO_3$ and the reduction was



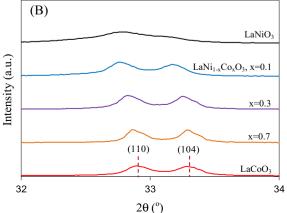


Fig. 1. (A) XRD patterns of LaNi_{1-x}Co_xO₃ and (B) partial XRD patterns of all samples in the 2θ range of 32– 34° .

Table 1 Physicochemical properties of LaNi_{1-x}Co_xO₃ catalysts.

LaNi _{1-x} Co _x O ₃	Crystalline size (nm) ^a	SSA (m²/g)	d (110) ^b (Å)	d (104) ^b (Å)
x = 0	15.9	11.1	2.7299	_
x = 0.1	35.6	9.5	2.7284	2.6988
x = 0.3	48.7	7.7	2.7315	2.6987
x = 0.7	64.8	7.2	2.7267	2.6925
x = 1	56.4	8.9	2.7205	2.6895

- ^a Calculated by Software Jade 5.0.
- ^b Calculated by the Bragg formula: $2d\sin\theta = n\lambda$.

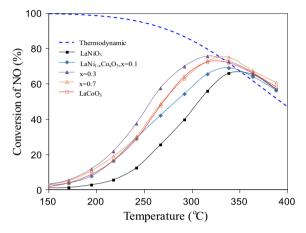


Fig. 2. NO conversion of $LaNi_{1-x}Co_xO_3$ for NO oxidation.

linear with the substitution, which was in accordance with a previous report [19].

3.2. Catalytic activity

Fig. 2 presents the conversions of NO as a function of the reaction temperature over LaNi_{1-x}Co_xO₃ catalysts. For all samples, with the increasing temperature, the conversion of NO firstly increased and then decreased due to the kinetic controlling at low temperature and the thermodynamic limitation at high temperature (the dot line), which was similar to other catalyst systems [10-12]. LaNiO₃ showed the lowest activity for the NO oxidation. The addition of cobalt resulted in a large enhancement of the activity for NO oxidation, and the maximum activity point moved to lower reaction temperature. This was mainly attributed to the superior inherent activity of LaCoO₃, as compared with LaNiO₃ (Fig. 2). The activity of LaNi_{1-x}Co_xO₃ firstly increased and then decreased with the x value increase, and the best activity of $LaNi_{1-x}Co_xO_3$ was obtained at x = 0.3, which was even better than LaCoO₃. Hence, the addition of cobalt in LaNiO3 indeed improved the activity of LaNiO₃ for NO oxidation and meanwhile lowered the cost of the catalysts. In order to understand such promotion in detail, some characterization techniques were employed and the results were as follows.

3.3. H₂-TPR

 H_2 -TPR was conducted to investigate the reducibility of the $LaNi_{1-x}Co_xO_3$ as depicted in Fig. 3. As shown in Fig. 3(A), for all samples, three main reduction peaks were observed: the first two peaks below 500 °C were due to the removal of the adsorbed oxygen species on oxygen vacancies with the concomitant reduction of Co^{3+} and Ni^{3+} to Co^{2+} and Ni^{2+} , respectively, and the last peak above 500 °C was attributed to the reduction of Co^{2+} and

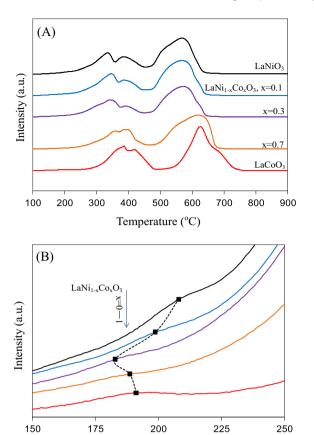


Fig. 3. H₂-TPR profiles of LaNi $_{1-x}$ Co $_x$ O $_3$: (A) temperature at 100–900 °C and (B) temperature at 150–250 °C.

Temperature (°C)

Ni²⁺ to Co⁰ and Ni⁰, respectively [16,20]. The reduction temperature of LaCoO₃ was higher than LaNiO₃ in the whole temperature range, so the reduction peaks were gradually shifted to high temperature with the increased content substitution of Ni by Co. This trend was similar with a previous report [18]. The results revealed that LaNiO₃ was not as stable as LaCoO₃ in the reducing environment and that the Co doping was beneficial for improving the stability of LaNiO₃ structure. This was favorable to their application in LNT catalysts, which required frequent exposure to reducing environments during regeneration and/or desulfation processes.

As shown in Fig. 3(B), a small shoulder centered at 150-250 °C appeared, which could be assigned to the reduction of oxygen species adsorbed on the surface [16]. LaNiO₃ with the highest reduction temperature showed the lowest activity for NO oxidation. With the increase of doped cobalt content, the reduction temperature was shifted to lower temperature, corresponding to the increased activity for NO oxidation. In the case of x = 0.3, the reduction temperature was the lowest, corresponding to the highest activity. When x was increased from 0.3 to 0.7, the reduction temperature was shifted to higher temperature while the amount of oxygen species was decreased, leading to the decreasing activity for NO oxidation. These results may reveal that the oxygen species adsorbed at low temperature may contribute to the activity of NO oxidation.

3.4. NO-TPD

The NO-TPD experiment was conducted to investigate the NO adsorption on the surface of catalysts (Fig. 4). For all samples, there were two main desorption peaks in the whole temperature range:

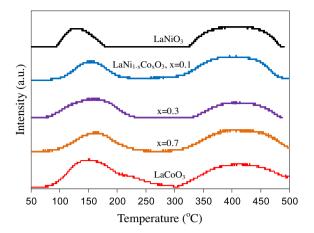


Fig. 4. NO-TPD profiles of $LaNi_{1-x}Co_xO_3$.

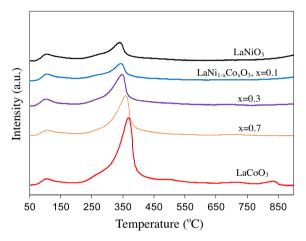


Fig. 5. O_2 -TPD profiles of $LaNi_{1-x}Co_xO_3$.

one was at low temperature (<300 °C) and the other was at high temperature (>300 °C). The NO desorbed from the catalysts below 300 °C was ascribed to NO adsorbed at B site in perovskite structure while the NO desorbed above 300 °C was mainly from the decomposition of metal nitro or nitrate on the perovskite surface [21,22]. Compared with LaCoO₃, LaNiO₃ exhibited lower amount of adsorbed NO and larger distance between two desorption peaks, which indicated that the B site was relevant to NO adsorption [21]. Moreover, Co was superior to Ni for the capability of adsorbing NO, resulting in better performance in NO oxidation. With the increase of Co doping content, the range of desorption temperature of NO became wider, indicating the increased amount of adsorbed NO. However, the amount of NO adsorption was not directly correlated with the NO oxidation activity, which indicated that the amount of NO adsorption was not the only factor to influence the performance of NO oxidation.

3.5. O₂-TPD

In order to directly measure the amount of O_2 adsorbed onto the surface of $LaNi_{1-x}Co_xO_3$, the O_2 -TPD measurements were examined, as shown in Fig. 5. Three types of O_2 species were observed over the catalysts employed. The first peak between $50\,^{\circ}C$ and $150\,^{\circ}C$ was ascribed to physisorbed oxygen species [23]. The α - O_2 peak ($150\,^{\circ}C$ < T < $500\,^{\circ}C$) may be attributed to the oxygen readily desorbed from the surface of $LaNi_{1-x}Co_xO_3$ at relatively low temperatures, whereas the β - O_2 peak (above $500\,^{\circ}C$) may

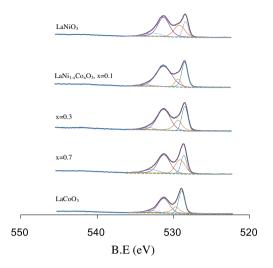


Fig. 6. O 1s XPS spectra of LaNi_{1-x}Co_xO₃.

Table 2 XPS results of LaNi_{1-x}Co_xO₃ catalysts.

x	La/Co	O_{ads}/O_{total} (%)
0	=	48.4
0.1	9.8	59.4
0.3	4.9	50.4
0.7	2.2	44.0
1.0	1.5	42.5
1.0	1.5	42.3

mainly originate from the bulk [13]. However, the β-O₂ peak became more obvious due to the Co-doping. With the increased content of Co doping, there were two obvious changes observed from the TPD profiles: (i) the content of O₂ desorbed increased gradually, which indicated that the cobalt was superior to nickel for adsorbing O₂ in amount; (ii) the desorption peak was gradually shifted to high temperature, which indicated that the nickel was superior to cobalt for adsorbing O₂ at low temperature. The O₂ desorption temperature represented the adsorption strength on the catalyst surface, and low desorption temperature indicated the weak adsorption of O₂. Hence, the O₂ adsorption strength on nickel was weaker than that on cobalt. The highest activity observed at x = 0.3 may be mainly attributed to the adsorbing O₂ with both moderate adsorption strength and proper amount.

3.6. XPS

The LaNi_{1-x}Co_xO₃ samples were analyzed by XPS to investigate the element chemical states on the surface of catalysts. As shown in Fig. 6, the O 1s peak was curve-fitted with four peaks: the adsorbed water molecules at 533.5 eV (denoted as O_{γ}), the adsorbed oxygen at 531.1–531.5 eV (denoted as O_{β}), the surface lattice oxygen at 529.2 eV (denoted as O_{α}) and the oxygen species in La_2O_3 at 528.8 eV [10,16]. According to a previous report [24], La₂O₃ was formed easily in the perovskite structure by the coprecipitation method. However, XRD analysis did not reveal the presence of diffraction peaks attributed to lanthanum oxide (La_2O_3) or lanthanum oxycarbonate $((LaO)_2CO_3)$. This could be due to the low quantity of those species on the sample surface. Except for the case when x = 0.1, the surface atomic ratios of La/ Co were larger than the theoretical ones as shown in Table 2, suggesting the surface enrichment of A-site elements. This phenomenon was commonly observed for perovskite oxides, and no remarkable connection with their catalytic activities could be established [10,16,25]. On the other hand, it is generally accepted that the adsorbed surface oxygen often participates in oxidation reactions. The ratio of O_{ads}/O_{total} was listed in Table 2. With the increased Co dosages, the ratio of O_{ads}/O_{total} firstly increased and then decreased. This could be explained by the results of O_2 -TPD: Co was superior to Ni for adsorbing O2 in amount including the amount of O_{ads}. So Co doping could lead to the increase of O_{ads}/ O_{total}; however, the nickel was superior to cobalt for adsorbing O₂ at low temperature, which meant that nickel at the B site was beneficial for adsorbing O_{ads}. Hence, with the increase of Co content, the decrease content of Ni could result in the decrease of O_{ads}/O_{total}. Although the ratio of O_{ads}/O_{total} on LaNi_{0.9}Co_{0.1}O₃ sample was the largest among all samples, it did not display the highest activity in NO oxidation. This may result from the lower total amount of oxygen adsorption on LaNi_{0.9}Co_{0.1}O₃ as shown in O₂-TPD results (Fig. 5). However, LaNi_{0.7}Co_{0.3}O₃ showed not only high ratio of O_{ads}/O_{total} but also proper amount of total oxygen adsorption, resulting in its highest activity for NO oxidation.

4. Conclusion

In summary, the co-precipitation method was appropriate for the formation of perovskite structure. The Co doping at B site in LaNiO₃ was beneficial for adsorbing more O₂ and NO, while Ni was in favor of tuning the adsorbed strength of O₂ on the catalysts surface. LaNi_{0.7}Co_{0.3}O₃ displayed the best activity among all samples due to the proper amount of adsorbed O₂ and NO and the moderate adsorption strength of O₂. LaNi_{0.7}Co_{0.3}O₃ was promising as a cheap and efficient catalyst for NO oxidation.

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